

## Maxx® Schweißgase

|                 |                 |
|-----------------|-----------------|
| Ferromaxx® Plus | M20 ArHeC 20/12 |
| Ferromaxx® 7    | M24 ArCO 7/2.5  |
| Ferromaxx® 15   | M24 ArCO 15/2.5 |
| Inomaxx® Plus   | M12 ArHeC 35/2  |
| Inomaxx® 2      | M12 ArC 2       |
| Alumaxx® Plus   | I3 ArHe 30      |

## Standard-Schweißgase

### Argon Technisch Ar

|                   |  |
|-------------------|--|
| M23 ArCO 5/5      | 90% Ar / 5% CO <sub>2</sub> / 5% O <sub>2</sub> (Weldon 5)     |
| M24 ArCO 6/2.5    | 91.5% Ar/6% CO <sub>2</sub> /2.5% O <sub>2</sub> (Weldon Plus) |
| M24 ArCO 12/3     | 85% Ar / 12% CO <sub>2</sub> / 3% O <sub>2</sub> (Weldon)      |
| M20 ArC 8         | 92% Ar / 8% CO <sub>2</sub> (Weldap 8)                         |
| M20 ArC 15        | 85% Ar / 15% CO <sub>2</sub> (Weldap 15)                       |
| <b>M21 ArC 18</b> | <b>82% Ar / 18% CO<sub>2</sub></b> (Weldap 18)                 |
| <b>M12 ArC 2</b>  | <b>98% Ar / 2% CO<sub>2</sub></b> (Weldap 2)                   |
| M13 ArO 2         | 98% Ar / 2% O <sub>2</sub> (Prodarc 2)                         |
| M22 ArO 4         | 96% Ar / 4% O <sub>2</sub> (Prodarc 4)                         |
| M22 ArO 8         | 92% Ar / 8% CO <sub>2</sub> (Prodarc 8)                        |
| I3 ArHe 5         | 95% Ar / 5% He (Astec 5)                                       |
| <b>I3 ArHe 30</b> | <b>70% Ar / 30% He</b> (Astec 30)                              |
| I3 ArHe 50        | 50% Ar / 50% He (Astec 50)                                     |
| R1 ArH2           | 98% Ar / 2% H <sub>2</sub> (Hytec 2)                           |
| R1 ArH 5          | 95% Ar / 5% H <sub>2</sub> (Hytec 5)                           |
| R1 ArH 7.5        | 92.5% Ar / 7.5% H <sub>2</sub> (Hytec 7.5)                     |
| N5 NH5            | 95% N <sub>2</sub> / 5% H <sub>2</sub> (Protec 5)              |
| N5 NH 8           | 92% N <sub>2</sub> / 8% H <sub>2</sub> (Protec 8)              |
| N5 NH 10          | 90% N <sub>2</sub> / 10% H <sub>2</sub> (Protec 10)            |

| MIG/MAG<br>(Massiv- & Metallpulverfülldraht) |                  |  | MAG<br>(Rutiler Fülldraht) |           | WIG      |                       | Formiergas                                 |                    |
|--|------------------|--|----------------------------|-----------|----------|-----------------------|--|--------------------|
| Kohlenstoffstahl                             | Edelstahl        | Aluminium & Aluminium-legierungen & Kupfer | Kohlenstoffstahl           | Edelstahl | Baustahl | Edelstahl             | Aluminium & Aluminium-legierungen & Kupfer | Edelstahl          |
| ***  |                  |  | ***                        | ***       |          |                       |  |                    |
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|  | ***              |  |                            |           |          |                       |  |                    |
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|  | * <sup>(2)</sup> |  |                            |           |          |                       |  |                    |
|  | * <sup>(2)</sup> |  |                            |           |          |                       |  |                    |
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|  |                  | ***  |                            |           | *        | *                     | ***  | *                  |
|  |                  | **   |                            |           | *        | *                     | **   | *                  |
|  |                  |  |                            |           |          | *** <sup>(1)</sup>    |  | ** <sup>(1)</sup>  |
|  |                  |  |                            |           |          | ** <sup>(1)</sup>     |  | ** <sup>(1)</sup>  |
|  |                  |  |                            |           |          | ** <sup>(1) (2)</sup> |  | ** <sup>(1)</sup>  |
|  |                  |  |                            |           |          |                       |  | *** <sup>(1)</sup> |
|  |                  |  |                            |           |          |                       |  | ** <sup>(1)</sup>  |
|  |                  |  |                            |           |          |                       |  | ** <sup>(1)</sup>  |

Grün gekennzeichnete Produkte sind in Standardflaschen sowie in der 300 bar Integra-Flasche erhältlich.

<sup>(1)</sup> Nur für austenitischen Edelstahl (300 Serie)  
<sup>(2)</sup> Nur für automatische Schweißverfahren



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